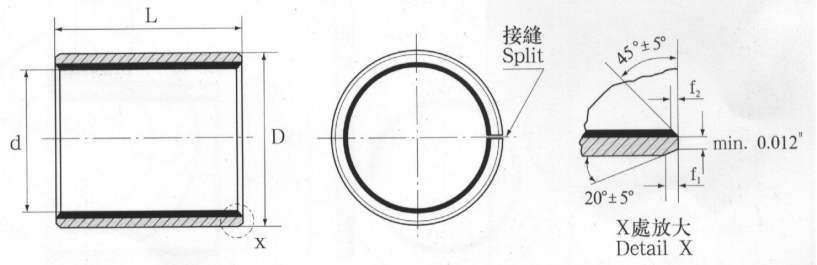


Standard Series of SF-1, SF-2 Bushes(Inch)



Unit:Inch"

Recommended		Installed bearing d	Length ±0.015						
Shaft Dia	Housing bore		SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	
0.1243	0.1878	0.1268	SF-1	SF-1					
0.1236	0.1873	0.1243	02SF02	02SF03					
0.1554	0.2191	0.1581	SF-1	SF-1					
0.1547	0.2186	0.1556	025SF025	025SF04					
0.1865	0.2503	0.1893	SF-1	SF-1	SF-1				
0.1858	0.2497	0.1867	03SF03	03SF04	03SF06				
0.2490	0.3128	0.2518	SF-1	SF-1					
0.2481	0.3122	0.2492	04SF04	04SF06					
0.3115	0.3753	0.3143	SF-1	SF-1					
0.3106	0.3747	0.3117	05SF06	05SF08					
0.3740	0.4691	0.3769	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	
0.3731	0.4684	0.3742	06SF03	06SF04	06SF006	06SF08	06SF10	06SF12	
0.4365	0.5316	0.4394	SF-1	SF-1					
0.4355	0.5309	0.4367	07SF08	07SF12					
0.4990	0.5941	0.5019	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	
0.4980	0.5934	0.4992	08SF04	08SF06	08SF08	08SF10	08SF10	08SF14	
0.5615	0.6566	0.5644	SF-1	SF-1	SF-1	SF-1			
0.5605	0.6559	0.5617	09SF06	09SF08	09SF10	09SF12			
0.6240	0.7192	0.627	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	
0.6230	0.7184	0.6242	10SF04	10SF08	10SF10	10SF12	10SF14	10SF16	
0.6865	0.7817	0.6895	SF-1						
0.6855	0.7809	0.6867	11SF14						
0.7491	0.8755	0.7525	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	
0.7497	0.8747	0.7493	12SF04	12SF06	12SF08	12SF10	12SF12	12SF16	
0.8116	0.9380	0.8150	SF-1	SF-1					
0.8104	0.9372	0.8118	13SF12	13SF18					
0.8741	1.0005	0.8775	SF-1	SF-1	SF-1	SF-1	SF-1		
0.8729	0.9997	0.8743	14SF04	14SF06	14SF12	14SF16	14SF20		
0.9991	1.1255	1.0025	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	
0.9979	1.1247	0.9993	16SF06	16SF08	16SF12	16SF16	16SF20	16SF24	
1.1238	1.2818	1.1278	SF-1	SF-1	SF-1	SF-1			
1.1226	1.2808	1.1240	18SF06	18SF10	18SF12	18SF16			
1.2488	1.4068	1.2528	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	
1.2472	1.4058	1.2490	20SF06	20SF12	20SF14	20SF16	20SF20	20SF28	
1.3738	1.5318	1.3778	SF-1	SF-1	SF-1	SF-1			
1.3722	1.5308	1.3740	22SF12	22SF14	22SF24	22SF28			
1.4988	1.6568	1.5028	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	
1.4972	1.6558	1.4990	24SF08	24SF16	24SF18	24SF20	24SF24	24SF32	
1.6238	1.7818	1.6278	SF-1	SF-1					
1.6222	1.7808	1.6240	26SF16	26SF24					
1.7487	1.9381	1.7537	SF-1	SF-1	SF-1				
1.7471	1.9371	1.7489	28SF16	28SF24	28SF32				
1.8737	2.0633	1.8787	SF-1	SF-1	SF-1				
1.8721	2.0621	1.8739	30SF12	30SF16	30SF36				
1.9987	2.1883	2.0037	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	
1.9969	2.1871	1.9989	32SF08	32SF16	32SF24	32SF28	32SF32	32SF40	

Unit:Inch"

Recommended		Installed bearing	Length ±0.015									
Shaft Dia	Housing bore	d										
2.1257	2.3130	2.1326	SF-1									
2.1239	2.3118	2.1262	34SF48									
2.2507	2.4377	2.2573	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1		
2.2489	2.4365	2.2509	36SF28	36SF32	36SF40	36SF48	36SF56	36SF60	36SF64	36SF72		
2.5011	2.6881	2.5077	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
2.4993	2.6869	2.5013	40SF16	40SF26	40SF32	40SF40	40SF48	40SF56	40SF60	40SF64	40SF72	40SF76
2.7500	2.9370	2.7566	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
2.7482	2.9358	2.7502	44SF32	44SF36	44SF40	44SF48	44SF56	44SF60	44SF64	44SF72	44SF76	44SF80
2.8752	3.0623	2.8819	SF-1	SF-1	44SF35	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
2.8734	3.0610	2.8754	46SF32	46SF36	46SF40	46SF48	46SF56	46SF60	46SF64	46SF72	46SF76	46SF80
3.0000	3.1872	3.0068	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
2.9982	3.1858	3.0002	48SF32	48SF36	48SF40	48SF48	48SF56	48SF60	48SF64	48SF72	48SF76	48SF80
3.2500	3.4372	3.2568	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
3.2480	3.4358	3.2502	52SF32	52SF36	52SF40	52SF48	52SF56	52SF60	52SF64	52SF72	52SF76	52SF80
3.5000	3.6872	3.5068	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
3.4978	3.6858	3.5002	56SF32	56SF36	56SF40	56SF48	56SF56	56SF60	56SF64	56SF72	56SF76	56SF80
3.6250	3.8122	3.6318	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
3.6228	3.8108	3.6252	58SF32	58SF36	58SF40	58SF48	58SF56	58SF60	58SF64	58SF72	58SF76	58SF80
3.7500	3.9372	3.7568	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
3.7478	3.9358	3.7502	60SF32	60SF36	60SF40	60SF48	60SF56	60SF60	60SF64	60SF72	60SF76	60SF80
4.0000	4.1872	4.0068	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
3.9978	4.1858	4.0002	64SF32	64SF36	64SF40	64SF48	64SF56	64SF60	64SF64	64SF72	64SF76	64SF80
4.2500	4.4372	4.2568	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
4.2478	4.4358	4.2502	68SF32	68SF36	68SF40	68SF48	68SF56	68SF60	68SF64	68SF72	68SF76	68SF80
4.3750	4.5622	4.3818	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
4.3728	4.5608	4.3752	70SF32	70SF36	70SF40	70SF48	70SF56	70SF60	70SF64	70SF72	70SF76	70SF80
4.5000	4.6872	4.5068	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
4.4978	4.6858	4.5002	72SF32	72SF36	72SF40	72SF48	72SF56	72SF60	72SF64	72SF72	72SF76	72SF80
4.7500	4.9374	4.7572	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
4.7475	4.9358	4.7502	76SF32	76SF36	76SF40	76SF48	76SF56	76SF60	76SF64	76SF72	76SF76	76SF80
4.9986	5.186	5.0056	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
4.9961	5.01844	4.9988	80SF32	80SF36	80SF40	80SF48	80SF56	80SF60	80SF64	80SF72	80SF76	80SF80
5.2500	5.4374	5.2570	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
5.2475	5.4358	5.2502	84SF32	84SF36	84SF40	84SF48	84SF56	84SF60	84SF64	84SF72	84SF76	84SF80
5.5000	5.6874	5.5070	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
5.4975	5.6858	5.5002	88SF32	88SF36	88SF40	88SF48	88SF56	88SF60	88SF64	88SF72	88SF76	88SF80
5.7500	5.9374	5.7570	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
5.7475	5.9358	5.7502	92SF32	92SF36	92SF40	92SF48	92SF56	92SF60	92SF64	92SF72	92SF76	92SF80
6.0000	6.1874	6.0070	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
5.9975	6.1858	6.0002	96SF32	96SF36	96SF40	96SF48	96SF56	96SF60	96SF64	96SF72	96SF76	96SF80
6.2500	6.4374	6.2570	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
6.2475	6.4358	6.2502	100SF32	100SF36	100SF40	100SF48	100SF56	100SF60	100SF64	100SF72	100SF76	100SF80
6.5000	6.6874	6.5070	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
6.4975	6.6858	6.5002	104SF32	104SF36	104SF40	104SF48	104SF56	104SF60	104SF64	104SF72	104SF76	104SF80
6.7500	6.9374	6.7570	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
6.7475	6.9358	6.7502	108SF32	108SF36	108SF40	108SF48	108SF56	108SF60	108SF64	108SF72	108SF76	108SF80
6.9954	7.183	7.0026	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1	SF-1
6.9929	7.1812	6.9956	112SF32	112SF36	112SF40	112SF48	112SF56	112SF60	112SF64	112SF72	112SF76	112SF80